

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ACCURATE WELDMENT TESTING

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MECHANICAL

Valid To: January 31, 2021 Certificate Number: 3398.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on <u>metals</u>:

Test: Test Method(s):

Mechanical Testing

Ductility / Bend ASTM A370; ASME Section IX;

AWS D1.1/D1.1M, D1.2/D1.2M, D1.5/D1.5M, D1.6/D1.6M;

ABS Rules;

API 1104, 5L; BS EN ISO 5173;

CSA W47.1; DNV Rules

Fillet Weld Break Test ASME Section IX; API 1104;

AWS D1.1, D1.2/D1.2M, D1.5/D1.5M,

D1.6/D1.6M

Hardness, Rockwell (Scales HRBW and HRC)

ASTM E18

Hardness, Vickers ASTM E92; ASTM E384;

(Scales HV0.2, HV1, HV5 and HV10) BS EN ISO 9015-1

Impact, Charpy V-Notch (-321 to +212 °F)
ASTM A370, A923 (Method B), E23;

BS EN ISO 9016; ISO 148-1

Nick – Break Testing API 1104

Metallography (Micro)

Preparation ASTM E3
Volume Fraction ASTM E562

Intermetallic Phase Detection ASTM A923 (Method A)

(A2LA Cert. No. 3398.01) 01/30/2019

Page 1 of 2

<u>Test:</u> <u>Test Method(s):</u>

Macro Preparation and Examination ASTM E340; ASME Section IX;

API 1104; BS EN ISO 17639; AWS D1.1/D1.1M, D1.2/D1.2M, D1.5/D1.5M, D1.6/D1.6M

Tension (220K pounds max. load) ASTM A370, A770/A770M, E8/E8M;

ABS Rules; ASME Section IX;

API 1104, 5CT, 5L;

AWS D1.1/D1.1M, D1.2/D1.2M, D1.5/D1.5M, D1.6/D1.6M; BS EN ISO 6892-1, 5178, 4136;

CSA W47.1; DNV Rules

Visual Inspection AWS D1.1/D1.1M, D1.2/D1.2M,

D1.5/D1.5M, D1.6/D1.6M; API 1104; CSA W47.1;

ASME Section VIII, IX, B31.1, B31.3;

BS EN ISO 17637

Welder and Welding Procedure Qualification Testing

Using the methods listed on this scope in

accordance with:

ASME Section IX; API 1104; ABS Rules for Welding Part 2; AWS D1.1/D1.1M, D1.2/D1.2M, D1.5/D1.5M, D1.6/D1.6M; BS EN ISO 15614-1, 15614-2

Chemical Testing

Optical Emission Spectroscopy (OES) ASTM E415, E1086

Fe-Base: Al, B, C, Ca, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Pb, S, Si, Sn, Ti, V, W

Ni-Base: Al, B, C, Co, Cr, Cu, Fe, Mg, Mn, Mo,

Nb, P, Pb, S, Si, Sn, Ti, V, W, Zr

<u>Corrosion Testing:</u>

Pitting Resistance ASTM G48 (Method A)

Intermetallic Phase Detection ASTM A923 (Method C)

Nondestructive Testing

Liquid Penetrant Testing ASTM E165/E165M

Page 2 of 2



Accredited Laboratory

A2LA has accredited

ACCURATE WELDMENT TESTING

New Iberia, LA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SEAL 1978 A 2LA

Presented this 30th day of January 2019.

Vice President, Accreditation Services For the Accreditation Council Certificate Number 3398.01

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